

# **Battery Test Report**

Report No.: AGC05018180701TA01

Samples	NI-NH Battery		
Model	AAA 600mAh		,0
Applicant	SHENZHEN MOTOMA POW	/ER CO., LTD.	· 专
Issue Date	Aug. 09, 2018		



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Attestation of Global Compliance



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#### IEC 62133:2012

Secondary cells and batteries containing alkaline or other non-acid electrolytes —
Safety requirements for portable sealed secondary cells, and for batteries made from them,
for use in portable applications

	+ W.W. + +	
Report Reference No	: AGC05018180701TA01	
Tested by (+ signature)	: Xuren	Xu. ker
Reviewed by (+ signature)	: Xuejiajia	Xu. Ren Xuejiajia mette He
Approved by (+signature)	: Matte He	mette He
Date of issue	: Aug. 09, 2018	
Contents	: Total 20 pages.	
Testing laboratory		20.
Name	: Attestation of Global Complia	ance (Shenzhen) Co., Ltd.
Address	: 2/F., Building 2, No.1-No.4, C Xixiang, Bao'an District, Sher	Chaxi Sanwei Technical Industrial Park, Gushu, nzhen, Guangdong, China
Testing location	: Same as above.	
Applicant		
Name	: SHENZHEN MOTOMA POV	WER CO., LTD.
Address	: No.321, 3/F, Building A, 5th Nanshan, ShenZhen, China.	Zone, Honghualing Indstrial Zone, Taoyuan road,
Manufacturer		
Name		
Address	: No.321, 3/F, Building A, 5th Nanshan, ShenZhen, China.	Zone, Honghualing Indstrial Zone, Taoyuan road,
Test specification		
Standard	: IEC 62133:2012	
Test procedure	: Type test	
Procedure deviation	: N/A	
Non-standard test method	: N/A	
Test Report Form/blank test report	,	2. Tr
Test Report Form No	: AGC62133B1	
Test Report Form(s) Originator	: AGC	
Moster TDE	· Dated 2015 04	

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Test item	15 m	AR Ja	.0	<b>V</b>
		NI-NH Battery		
Brand name		Motoma		
Test model		AAA 600mAh		
Rating(s)	<u> </u>	1.2V 600mAh	4 300	O' V
Test item particulars		4,5		V 8
Classification of installation	and use:	N/A		
Supply connection		DC connector		
Recommend charging methor manufacturer		Charging the batte 20°C± 5°C	ery with 60mA cons	stant current for 16h at ambient
Discharge current(0.2 <i>I</i> <sub>t</sub> A)	:::::::::::::::::::::::::::::::::	120mA		
Specified final voltage		1.0V		
Chemistry	<u> </u>	⊠ nickel systems	☐ lithium systems	5 P. As
Recommend of charging lim	nit for lithium system			
Upper limit charging voltage	e per cell:	N/A		
Maximum charging current.	:	N/A		
Charging temperature upper		N/A		
Charging temperature lower		N/A		
All the second s	e:	☐ gel polymer	☐ solid polymer	⊠ N/A
Test case verdicts	O F		4.3	6 0
Test case does not apply to t	the test object:	N (/A)		
Test item does meet the requ	uirement:	P (ass)		
Test item does not meet the	requirement:	F (ail)		
Testing	23,8			4 6
the Maria	:			
Date(s) of performance of te	est:	Jul. 25, 2018 - Aug	g. 09, 2018	
Attachment				
Attachment A		Photos of product	V	4 4 7
	oduced except in full without	* *	al of the testing labo	oratory.
	this report relate only to the			
	remark appended to the reports to a table appended to the re			
Throughout this report a point	int is used as the decimal sepa	arator.		
☐ The product fulfils the rec	quirements of EN62133: 201	13.		10 And 10
Report Revise Record:	6	0		
Report Version	Revise Time	Issued Date	Valid Versio	on Notes
V1.0	1	Aug. 09, 2018	Valid	Original report

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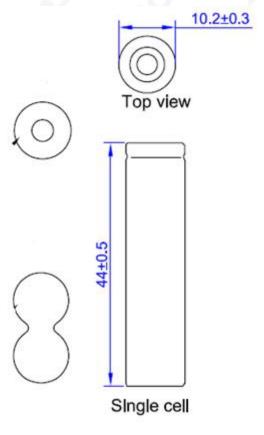
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#### General product information

The main features of the cell are shown as below:

Model	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
AAA 600mAh	600mAh	1.2V	60mA	60mA	300mA	300mA	N/A	1.0

#### Construction



Cell(Unit:mm)

#### Copy of marking plates

This is reference label. Final label should be including the content of it.

Motoma NI-NH Battery AAA 600mAh 1.2V, 600mA, 7.2Wh

KRL24/47 Date: YYYYMMDD

Remark: YYYYMMDD represents the manufacture date

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	IEC 62	2133:2012	
Clause	Requirement – Test	Result – Remark	Verdict
4	Parameter measurement tolerances		P
	Parameter measurement tolerances	Comply with relevant requirements.	P

5	General safety considerations		P
5.1	General	7	P
5.2	Insulation and wiring		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than $5~\text{M}\Omega$	Not metal case exists.	N
	Insulation resistance (M $\Omega$ ):		_
\$ P	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		Р
A San	Orientation of wiring maintains adequate creepage and clearance distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	Venting	10 A	P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on the top of cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief	Not applicable for cell.	N
5.4	Temperature/voltage/current management	Cell only	N
- A	Batteries are designed such that abnormal temperature rise conditions are prevented	297 67 V	N
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		N
The state of the s	Batteries are provided with specifications and charging instructions for equipment manufacturers so that associated chargers are designed to maintain charging within the temperature, voltage and current limits specified		N
5.5	Terminal contacts		P
•	Terminals have a clear polarity marking on the external surface of the battery	See page 5	P
N. A. S. C.	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	·	P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P

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	IEC 62133:201	2	
Clause	Requirement – Test	Result – Remark	Verdict
	Terminal contacts are arranged to minimize the risk of short circuits	V	P
5.6	Assembly of cells into batteries		N
5.6.1	If there is more than one battery housed in a single battery case, cells used in the assembly of each battery have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer	Cell only	N
	Each battery has an independent control and protection	Transition of the state of the	N
Company of the second	Manufacturers of cells make recommendations about current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		N
. 8.	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate separate circuitry to prevent the cell reversal caused by uneven discharges		N
AF ST	Protective circuit components are added as appropriate and consideration given to the end-device application		N
	When testing a battery, the manufacturer of the battery provides a test report confirming the compliance according to this standard		N
5.6.2	Design recommendation for lithium systems only	Nickel systems	N
	For the battery consisting of a single cell or a single cellblock: - Charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Clause 8.1.2, Table 4; or		N
	- Charging voltage of the cell does not exceed the different upper limit of the charging voltage determined through Clause 8.1.2, NOTE 1.		N
CC**	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks: - The voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Clause 8.1.2, Table 4, by monitoring the voltage of every single cell or the single cellblocks; or		N
The state of the s	- The voltages of any one of the single cells or single cellblocks does not exceed the different upper limit of the charging voltage, determined through Clause 8.1.2, NOTE 1, by monitoring the voltage of every single cell or the single cellblocks		N
W. Allendar	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks: - Charging is stopped when the upper limit of the charging voltage, specified in Clause 8.1.2, Table 4, is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks; or		N

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	IEC 62133:201	12	
Clause	Requirement – Test	Result – Remark	Verdict
	- Charging is stopped when the upper limit of the different charging voltage, determined through Clause 8.1.2, NOTE 1, is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N
5.7	Quality plan	-34	P
W. S. S.	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. Quality plan provided.	P

6	Type test conditions		P
\$ 100 miles	Tests were made with the number of cells or batteries specified in Table 1 for nickel-cadmium and nickel-metal hydride systems and Table 2 for lithium systems, using cells or batteries that are not more than six months old	Complied. Nickel system.	P
September 1	Unless noted otherwise in the test methods, testing was conducted in an ambient of $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$	Tests are carried out at 20°C± 5°C.	P

7	Specific requirements and tests (nickel systems)		P
7.1	Charging procedure for test purposes	42° 0°	P
7.2	Intended use	M. 3.11	P
7.2.1	Continuous low-rate charging (cells)	- C - V	P 👍
V	Results: No fire. No explosion	(See Table 7.2.1)	P
7.2.2	Vibration		P
4,	Results: No fire. No explosion. No leakage	(See Table 7.2.2)	P
7.2.3	Moulded case stress at high ambient temperature (batteries)	4"/ 20" V	N
	Oven temperature (°C)		_
4	Results: No physical distortion of the battery casing resulting in exposure if internal components		N
7.2.4	Temperature cycling	Tested complied.	P
14 g 3 g 3 g	Results: No fire. No explosion. No leakage	No fire. No explosion. No leakage.	P
7.3	Reasonably foreseeable misuse		P
7.3.1	Incorrect installation (cells)	- As	P
· 杨·	The test was carried out using: - Four fully charged cells of the same brand, type, size and age connected in series, with one of them reversed; or		P
Seg.	- A stabilized dc power supply.		P
	Results: No fire. No explosion	(See Table 7.3.1)	P

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	IEC 62133:20	12	
Clause	Requirement – Test	Result – Remark	Verdict
7.3.2	External short circuit	The state of the s	P
	The cells or batteries were tested until one of the following occurred: - 24 hours elapsed; or		P
	- The case temperature declined by 20% of the maximum temperature rise		P
	Results: No fire. No explosion	(See Table 7.3.2)	P
7.3.3	Free fall	Tested complied.	P
尔	Results: No fire. No explosion	No fire. No explosion.	P
7.3.4	Mechanical shock (crash hazard)	Tested complied.	P
	Results: No fire. No explosion. No leakage.	No fire. No explosion. No leakage.	P
7.3.5	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C):	130℃	_
	Results: No fire. No explosion.	No fire. No explosion.	P
7.3.6	Crushing of cells		P
iko di	The crushing force was released upon: - The maximum force of 13 kN ±1 kN has been applied; or	(0, 50	P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		P
	The cell is prismatic type and a second set of samples was tested, rotated 90° around longitudinal axis compared to the first set		P
	Results: No fire. No explosion	(See Table 7.3.6)	P
7.3.7	Low pressure (cells)	Tested complied.	P
1	Chamber pressure (kPa):	11.6kPa	_
77.0	Results: No fire. No explosion. No leakage.	No fire. No explosion. No leakage.	P
7.3.8	Overcharge	47	P
	Results: No fire. No explosion.	(See Table 7.3.8)	P
7.3.9	Forced discharge (cells)	7 20	P
	Results: No fire. No explosion.	(See Table 7.3.9)	P

8	Specific requirements and tests (lithium systems)		N
8.1	Charging procedures for test purposes	Nickel systems	N
8.1.1	First procedure: This charging procedure applied to tests other than those specified in 8.1.2	, O V	N
8.1.2	Second procedure: This charging procedure applied to the tests of 8.3.1, 8.3.2, 8.3.4, 8.3.5, and 8.3.9	V (4)	N
	If a cell's specified upper and/or lower charging temperature exceeds values for the upper and/or lower limit test temperatures of Table 4, the cells were charged at the specified values plus 5 °C for the upper limit and minus 5 °C for the lower limit		N

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	IEC 62133:20	12	
Clause	Requirement – Test	Result – Remark	Verdict
	A valid rationale was provided to ensure the safety of the cell (see Figure A.1):	V A HAR THE STATE OF THE STATE	N
ڑی۔	For a different upper limit charging voltage (i.e. other than for lithium cobalt oxide systems at 4.25 V), the applied upper limit charging voltage and upper limit charging temperatures were adjusted accordingly		N
	A valid rationale was provided to ensure the safety of the cell (see Figure A.1):		N
3.2	Intended use	* 15 July 1	N
8.2.1	Continuous charging at constant voltage (cells)	2 % C	N
	Results: No fire. No explosion		N
8.2.2	Moulded case stress at high ambient temperature (battery)		N
	Oven temperature ( $^{\circ}$ C):		_
4 A.	Results: No physical distortion of the battery casing resulting in exposure if internal components	A. 117 - 177	N
8.3	Reasonably foreseeable misuse	/ 29/ 69	N
3.3.1	External short circuit (cell)		N
	The cells were tested until one of the following occurred: - 24 hours elapsed; or		N
*	- The case temperature declined by 20% of the maximum temperature rise	37 _47	N
	Results: No fire. No explosion	11 30	N
8.3.2	External short circuit (battery)	_%//	N
***	The cells were tested until one of the following occurred: - 24 hours elapsed; or	6 ×	N
· · ·	- The case temperature declined by 20% of the maximum temperature rise		N
,C**	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N
	Results: No fire. No explosion		N
3.3.3	Free fall	45	N
46 X	Results: No fire. No explosion.	- *, - 2%/ C	N
3.3.4	Thermal abuse (cells)		N
Negative Control of the Control of t	The cells were held at 130±2 ℃ for: - 10 minutes; or		N
<b>.</b>	- 30 minutes for large cells (gross mass of more than 500 g as defined in IEC 62281)	*	N
Age of the last	Oven temperature ( $^{\circ}$ C):		_
je <sup>ro</sup>	Gross mass of cell (g):		_
	Results: No fire. No explosion.		N

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	IEC 62133:201	2	
Clause	Requirement – Test	Result – Remark	Verdict
8.3.5	Crush (cells)	1,50	N
	The crushing force was released upon: - The maximum force of 13 kN±1 kN has been applied; or		N
_6	- An abrupt voltage drop of one-third of the original voltage has been obtained; or		N
	- 10% of deformation has occurred compared to the initial dimension	O' V	N
V	Results: No fire. No explosion.	·	N
8.3.6	Over-charging of battery	Will the state of	N
C Barrer	Test was continued until the temperature of the outer casing: - Reached steady state conditions (less than 10 °C change in 30-minute period); or		N
	Returned to ambient		N
	Results: No fire. No explosion	2011 4	N
8.3.7	Forced discharge (cells)		N
A South	Results: No fire. No explosion	7 24 6	N
8.3.8	Transport tests		N
<u> </u>	Manufacturer's documentation provided to show compliance with UN Recommendations on Transport of Dangerous Goods	A. A	N
8.3.9	Design evaluation – Forced internal short circuit (cells)	- 6 <sup>3</sup> // - 6 <sup>3</sup> //	N
	The cells complied with national requirement for:		_
<b>40</b>	The pressing was stopped upon: - A voltage drop of 50 mV has been detected; or	CO V	N
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N
	Results: No fire	1, 29, 3	N

9	Information for safety	P	
Jia.	The manufacturer of secondary cells ensures that information is provided about current, voltage and temperature limits of their products.	Cell specifications provided.	P
	The manufacturer of batteries ensures that equipment manufacturers and, in the case of direct sales, endusers are provided with information to minimize and mitigate hazards.		N
*	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N
A STATE OF THE STA	As appropriate, information relating to hazard avoidance resulting from a system analysis is provided to the end user:		N

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IEC 62133:2012				
Clause	Requirement – Test	Result – Remark	Verdict	
10	Marking	11 17 100	P	
10.1	Cell marking	W/ W/	P	
- 4	Cells marked as specified in the applicable cell standards: IEC 61951-1, IEC 61951-2 or IEC 61960.	The cell is marked in accordance with IEC 61951-2.	P	
10.2	Battery marking		N	
7	Batteries marked in accordance with the requirements for the cells from which they are assembled.		N	
24	Batteries marked with an appropriate caution statement.		N	
10.3	Other information		P	
0	Storage and disposal instructions marked on or supplied with the battery.	200	N	
_ 🖘	Recommended charging instructions marked on or supplied with the battery.	Information for disposal instructions mentioned in manufacturer's specifications.	P	

11	Packaging		P
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants.	Adequate package method provided to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants.	P

ANNEX A	Charging range of secondary lithium ion cells for s	afe use	N
A.1	General	Nickel systems	N
A.2	Safety of lithium-ion secondary battery	· **/	N
A.3	Consideration on charging voltage	W 49 / 11 / 12 / 12 / 12 / 12 / 12 / 12 / 1	N
A.3.1	General	757 - 27/	N
A.3.2	Upper limit charging voltage	*/	N
A.3.2.1	General		N
A.3.2.2	Explanation of safety viewpoint	· 10 //	N
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	* 297	N
A.4	Consideration of temperature and charging current		N
A.4.1	General		N
A.4.2	Recommended temperature range		N
A.4.2.1	General	·	N
A.4.2.2	Safety consideration when a different recommended temperature range is applied	\$	N
A.4.3	High temperature range		N
A.4.3.1	General	10,	N

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	IEC 62133:201	12	
Clause	Requirement – Test	Result – Remark	Verdict
A.4.3.2	Explanation of safety viewpoint	7 75	N
A.4.3.3	Safety considerations when specifying charging conditions in high temperature range		N
A4.3.4	Safety consideration when specifying new upper limit in high temperature range		N
A.4.4	Low temperature range	O V	N
A.4.4.1	General		N
A.4.4.2	Explanation of safety viewpoint	18 A	N
A.4.4.3	Safety considerations, when specifying charging conditions in low temperature range	197 A	N
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N
A.4.5	Scope of the application of charging current	<b>₩</b> ,	N
A.5	Sample preparation	4	N
A.5.1	General	* 28.18° O	N
A.5.2	Insertion procedure for nickel particle to generate internal short		N
1	The insertion procedure carried out at $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and under -25 $^{\circ}\text{C}$ of dew point		N
A.5.3	Disassembly of charged cell	(A) 24,1°	N
A.5.4	Shape of nickel particle	15.35	N
A.5.5	Insertion of nickel particle to cylindrical cell	1 " " C	N
A.5.5.1	Insertion of nickel particle to winding core	67	N
A.5.5.2	Mark the position of nickel particle on the both end of winding core of the separator	O	N
A.5.6	Insertion of nickel particle to prismatic cell		N

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7.2.1	4	Table: Continuous low	rate charge (cells)		P
Sample No.	Recommended charging method, (CC, CV, or CC/CV)	Recommended charging voltage Vc, (Vdc)	Recommended charging current Irec, (A)	OCV at start of test, (Vdc)	Results
C1	CC	B	0.06	1.39	P
C2	CC	4,-	0.06	1.39	P
C3	CC		0.06	1.39	P
C4	CC	G - V	0.06	1.39	P
C5	CC		0.06	1.39	P

7.2.2	Ar alcord	100	Table: Vibration	La Carte		P
Sample No.		О	CV at start of test, (Vdc)	)		Results
C6			1.39	Magdett C	20	P
C7	V	10	1.38	70		P
C8		All Salah	1.39		1	P
C9	A Walley and A	Sand O	1.39	*	14, 25	P
C10	and the second	7	1.38	A STATE OF THE STA	No. of State	P
Supplementary inf	formation: No fire,	no explosion.		4 4	0	

7.2.4	Table: Temperature cycling	P
Sample No.	OCV at start of test, (Vdc)	Results
C11	1.39	P
C12	1.38	P
C13	1.39	P
C14		P
C15	_*/	P

7.3.1	Table: Incorrect installation(cells)	P
Sample No.	OCV at start of test, (Vdc)	Results
C16	1.39	P
C17	1.39	P
C18	1.39	P

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C19	1.39		P
C20	1.39		P 4/4
Supplementary in	nformation: No fire, no explosion.	4.2	The same

7.3.2		Table: External sh	ort circuits		P
Sample No.	Ambient (at 20±5°C or 55± 5°C)	OCV at start of test, (Vdc)	Resistance of circuit, $(\Omega)$	Maximum case temperature rise △T,	Results
C21	24.2	1.38	0.08	89.5	P
C22	24.2	1.38	0.08	90.7	P
C23	23.9	1.39	0.08	95.4	P
C24	24.2	1.39	0.08	88.9	P
C25	24.1	1.39	0.08	92.3	P
C26	55.5	1.39	0.08	97.3	P
C27	55.5	1.39	0.08	101.1	P
C28	55.4	1.39	0.08	96.9	P
C29	55.5	1.38	0.08	98.2	P
C30	55.5	1.39	0.08	103.6	P

7.3.4	Table: Mechanical shock	P
Sample No.	OCV at start of test, (Vdc)	Results
C34	1.39	P
C35	1.39	P
C36	1.38	P
C37	1.39	P
C38	1.39	P

7.3.6	Table: Crush		
Sample No.	OCV at start of test, (Vdc)	OCV at removal of crushing force, (Vdc)	Results
C44	1.39	1.39	P
C45	1.39	1.38	P
C46	1.39	1.39	P
C47	1.38	1.38	P

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C48	1.39	1.39	P
Supplementary inform	ation: No fire, no explosion.	*	Transition of the state of the

7.3.7	Table: Low pressure	P
Sample No.	OCV at start of test, (Vdc)	Results
C49	1.38	Р
C50	1.39	P
C51	1.38	P

7.3.8		Table: Overcharge		P
Sample No.	OCV prior to charging, (Vdc)	Maximum charge current, (A)	Time for charging, (hours)	Results
C52	1.19	0.06	90	P
C53	1.19	0.06	90	Р
C54	1.19	0.06	90	P P
C55	1.19	0.06	90	P
C56	1.19	0.06	90	P

7.3.9	# July 1	Table: Forced discharge (cells)		N
Sample No.	OCV before application of reverse charge, (Vdc)	Measured reverse charge It, (A)	Time for reversed charge, (minutes)	Results
1/4 of the state of the stat	C74_	4s	- 13 m	<u> </u>
CY-	- C	- 45°	· C	
-	- P	4 - C	<u> </u>	,3
	4,2	Age O	V 37	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	46 Jan - 10	V	<u></u>	<b>4</b>

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8.2.1	Table: Continuous charging at constant voltage (cells)			
Sample No.	Recommended charging voltage Vc, (Vdc)	Recommended charging current Irec, (A)	OCV at start of test, (Vdc)	Results
# 18 18 18 18 18 18 18 18 18 18 18 18 18	- 3	A		<u> </u>
	-	437 <del>-</del> 23	(C)-	
<u> </u>		- LO		4:
	4-35	· - O		10 J
45	- (O)		Ar	G)

	Table: External short	t circuit (cells)		N
Ambient (°C)	OCV at start of test, (Vdc)	Resistance of circuit, $(\Omega)$	Maximum case temperature rise $\triangle T$ , ( $^{\circ}C$ )	Results
charging temperature	upper limit			
7	10 4 S		-	
<u>~</u> 4				
- <b>-</b>		V	· - 4, 3	/
G	- M	- /*		-
-	1 10 10 10 10 10 10 10 10 10 10 10 10 1	M <sub>e</sub> delle	<u> </u>	
charging temperature	lower limit			
- / **		<u> </u>		- 4
44, 25	G	- 4	4	-
		40 m	2 42 38	<u> </u>
	V	1/4 <u>2</u>		
(('))	<del></del>			
	charging temperature	Ambient (°C) OCV at start of test,	Ambient (C) (Vdc) circuit, (Ω)  charging temperature upper limit	Ambient (°C) $\begin{array}{c ccccccccccccccccccccccccccccccccccc$

8.3.2	The same	Table: External short	circuit (battery)	14.74	N
Sample No.	Ambient (°C)	OCV at start of test, (Vdc)	Resistance of circuit, $(\Omega)$	Maximum case temperature rise $\Delta T$ , ( $^{\circ}C$ )	Results
Samples charged a	at charging temperature	upper limit			St. No.
-	43° C	-0			
K decem	Market - O			Aryador O Fr	(0
6		- 4		<u> </u>	
(		- 67	<del>-</del> 0	V	

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		10/2			
		1	20,		
Samples charged at	charging temperature lov	ver limit		15.0	and the second
	10	20	V		1
4	(C)	A	1	<b>*</b>	4
The state of th	<u></u>	B. B.	475	<u> </u>	
20		14 - 25 A	- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	-	
9- 1	B	19. pr	9		4 <del>/2</del> 1000
upplementary infor	mation:			10 m	49.7

8.3.5	C V	Table: Crush	(cells)	Marie C	N
Sample No.	OCV at start of test, (Vdc)	OCV at removal of crushing force, (Vdc)	Width/ diameter of cell before crush, (mm)	Required deformation for crush, (mm)	Results
Samples charged a	at charging temperature u	ipper limit	V-	₩. T	A STATE OF THE STA
₩. <del></del>	\$ / - C	/		, T	
- C	) <u>-</u>		* *		
	<u></u> V	10 m		=	<u></u>
	- 4°	%//			
	19 Jan 19 Jan		V <u>.</u> .	<u> - 4,79</u>	
Samples charged a	at charging temperature l	ower limit	人物		
4	-	- 1	11/ <sub>4 8</sub> 8 8 8 8	<u></u>	-
60					·
	- / */	2	69-	🚸	44
A	- 4, 7		- 0.	4	-
	470.00		100	Mr. S	

Table: Over-charging of battery			
current (A)	:	- As W. A.	
dc)		4,3	
OCV before charging, (Vdc)	Resistance of circuit, $(\Omega)$	Maximum outer casing temperature, (°C)	Results
- 2	- Japan Co		13 T-
10 mm - 10 mm	,0	- n	
2 - O	- A	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6
), J	10	47 - 40	
<u>V</u>	45	49/	
	current (A)dc)	current (A):	current (A)

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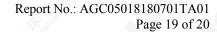
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8.3.7	Table: Forced discharge (cells)				
Sample No.	OCV before application of reverse charge, (Vdc)	Measured Reverse charge It, (A)	Time for reversed charge, (minutes)	Results	
- 45	( C= 1		- Marie	.6	
1/4 A 3 C C C C C C C C C C C C C C C C C C	- T		6		
G		47 - 47	<u>C</u> -		
<b>O</b>		- 10	V -	4:	
- <b>-</b>	4-3	- O	J	Mary Harris	

8.3.9	Table: Forced internal short circuit (cells)					N	
Sample No.	Chamber ambient (°C)	OCV at start of test, (Vdc)	Particle location	Maximum applied pressure, (N)	Voltage drop, (mV)	Results	
45	1/4 1/4 1/4 1/4 1/4 1/4 1/4 1/4 1/4 1/4	<u>-</u>		- A		/ Jan	
- W	9/ C		- 4	4, 7			
	/ <u></u>	<del></del> >		- 10 pm			
		- 10 <u>- 1</u> 0	44-30	<u></u>	<del></del>		
		// S <sup>2</sup>			/		
	W	(-)		🚸	1/4 1/2 000	/	
e 4,			<del>-</del>	#87 g/f		-	
- 6	-		A Same	11/2	<b>—</b>		
	<u></u>	4					
<u></u>	,1	V	6		🚸	4	

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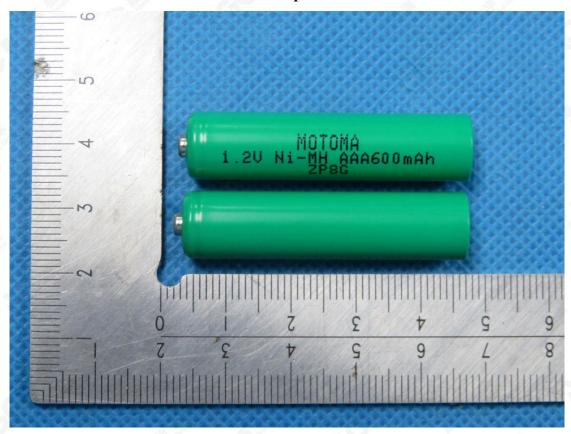
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#### Attachment A

### **Photos of product**



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## **Test Equipment**

No	Name	Model specifications	Device Number	Calibration validity	Using (√)
1	Electromotive force vibration test system	MPA403/M124M/GT6 00M	AGC-BT-E070	2019/1/19	1
2	Battery Testing System	CT-4008-5V6A-S1	AGC-BT-E062	2018/12/6	√
3	Vacuum test chamber	XB-OTS-L270	AGC-BT-E015	2019/2/24	1
4	Battery Testing System	CT-4008-5V6A-S1	AGC-BT-E065	2018-12-04	1
5	Data Acquisition Instrument	34970A	AGC-BT-E076	2018-11-21	1
6	Battery Short-circuit Temperature Control Box	XB-OTS-T1	AGC-BT-E010	2019-01-15	1
7	Battery Extrusion Testing Machine	XB-658	AGC-BT-E011	2019-01-15	1
8	Drop Test Machine	XB-OTS-220A	AGC-BT-E013	2019-01-15	V
9	Battery Short Circuit Testing Machine	XB-OTS-Y3	AGC-BT-E009	2019-01-15	1
10	DC Power Supply	TPR-6410D	AGC-BT-E054	2018-12-04	1
11	DC Power Supply	TPR-6410D	AGC-BT-E055	2018-12-04	1
12	DC Power Supply	TPR-6410D	AGC-BT-E056	2018-12-04	<b>V</b>
13	Fast temperature change test chamber	EAT225-40A5	AGC-BT-E016	2019-01-16	V

----END OF REPORT----

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